



altro

## Altro adhesive information

AltroFix™ 25NF

A Member of



A Member of  
**FeRFA**  
Federation of Resin  
Formulators and  
Applicators



JANUARY 2006

For use with Altro capping seals/skirtings, covings etc., and for adhering Altro sheet and tile material to vertical surfaces.

### Properties

AltroFix 25NF is a solvent-based contact adhesive. The solvent is classified as non-flammable.

### Subfloors and site conditions - must conform with BS 8203: 2001

AltroFix 25NF can be used on dry dustless subfloors such as sand/cement, granolithic, plywood, chipboard or hardboard and metal but NOT subfloors containing bitumen such as asphalt or certain paints and primers.

### Walls

Wall surfaces should be sound, smooth, dry dustless and uncontaminated. Suitable surfaces include plaster, plasterboard, ply and chipboard.

### Priming

On absorbent surfaces or to obtain greater bond strength, the subfloor and walls should be primed with one coat of the adhesive and allowed to dry prior to the standard application of the adhesive.

### Application

Before use, stir the adhesive thoroughly. Both surfaces should be coated with a continuous film of adhesive. Allow the solvents to evaporate until the adhesive is touch dry. The two surfaces should be joined together with as much pressure as is practicable. Use hand roller if necessary. (Note: Care must be taken not to trap adhesive solvents between the surfaces as this can cause bubbling).

### Coverage

AltroFix 25NF is supplied in 5 litre cans. Coverage approximately 15m<sup>2</sup> bonded area per unit depending on porosity of subfloor/surface.

### Trowel size

Capping/skirting/self coving etc: To apply the adhesive to the back of the material, use the spreader supplied with the can, or alternatively a 'V' notched trowel with serrations 1.5mm x 5mm centres. To apply the adhesive to the wall/floor use the spreader or a paint brush.

Walls: For smooth backed materials apply adhesive to the walls and back of material using notch trowel with serrations 1.5mm x 5mm centres. For textured backed materials use notch trowel with serrations 2mm x 6mm.

### Shelf life

12 months from date of manufacture.

### Storage

Storage temperature for materials should be between 5°C and 33°C.

### Safety precautions

The solvent used in the adhesive is non-flammable but exposure to naked flames and red heat should be avoided as acidic and toxic decomposition products can be formed. Avoid contact with eyes and skin. Wear suitable clothing, gloves and eye protection. Keep out of the reach of children. When using do not eat, drink or smoke.

For further information see Health and Safety data sheet available from Altro.

For further information or technical advice

tel: 01462 707600 fax: 01462 707515

e-mail [enquiries@altro.com](mailto:enquiries@altro.com) or explore [www.altro.com](http://www.altro.com)